玩具
安全与性能认证实施规则

Toys
Implementation Rules for Safety and Performance Certification

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目录

0 引言 Introduction 3
1 适用范围 Scope of Application 4
2 认证模式 Certification Mode 4
3 认证单元划分 Certification Unit Division 5
4 认证委托 Certification Entrustment 6
4.1 认证委托的提出与受理 Submission and Acceptance of Certification Entrustment 6
4.2 申请资料 Application Documents 7
4.3 实施安排 Implementation Arrangement 7
5 认证实施 Certification Implementation 8
5.1 型式试验 Type Test 8
5.2 认证评价与决定 Certification Evaluation and Decision 12
5.3 认证时限 Certification Time- Limit 12
6 获证后的监督 Post- Certification Surveillance 13
6.1 获证后监督方式和频次Methods and Frequency of Post- Certification Surveillance 13
6.2 生产现场抽取样品检测 Sample Testing by Sampling at Production Site 13
6.3 市场抽样检测 Market- Sampling Testing 14
6.4 非例行监督检测 Non- Routine Surveillance Testing 14
6.5 获证后监督结果的评价 Evaluation of Post- Certification Surveillance Results 14
6.6 获证后监督的组成 14
7 认证证书 Certification Certificate 15
7.1 认证证书的保持Maintenance of Certification Certificate 15
7.2 认证证书覆盖产品的变更Changes to Products Covered by the Certification Certificate 15
7.3 认证证书覆盖产品的扩展Expansion of Products Covered by Certification Certificate 17
7.4 认证证书的注销、暂停和撤销Cancellation, Suspension and Revocation of Certification Certificate 17
7.5 认证证书的使用Use of Certification Certificate 19
8 认证标志 Certification Mark 19
8.1 准许使用的标志式样 Permitted Mark Specimen 19
8.2 标注方式 Marking Method 19
9 收费 Fees 20
10 认证责任 Certification Liabilities 20
11 技术争议及申诉 Technical Disputes and Appeals 20
12 认证证书有效性查询与认证信息报送 Validity Verification of Certification Certificates and Reporting of Certification Information 20
附件 1-1：毛绒玩具产品型式试验检测项目Type Test Items for Plush Toys 22
附件 1-2：毛绒玩具关键零部件、材料清单 24
附件2-1：木制积木玩具产品型式试验检测项目Type Test Items for Wooden Building-Block Toys 25
附件2-2：木制积木玩具关键零部件、材料清单List of Key Components and Materials for Wooden Building-Block Toys 26

0 引言 Introduction

本规则由精准通检测认证（广东）有限公司发布，版权归精准通检测认证（广东）有限公司所有，任何组织及个人未经精准通检测认证（广东）有限公司许可，不得以任何形式全部或部分使用。

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本规则的制定符合GB/T 27065（ISO/IEC 17065）等标准及本机构产品认证质量手册、程序文件的要求，并向各方传达认证程序和要求，使各项认证相关活动得以规范有效开展。

This rule is developed in compliance with GB/T 27065 (ISO/IEC 17065) and other standards, as well as the requirements of the Product Certification Quality Manual and procedure documents of this body. It communicates certification procedures and requirements to all parties to ensure that all certification-related activities are conducted in a standardized and effective manner.

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Drafting Organization: Precise Testing & Certification (Guangdong) Co., Ltd.
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This rule is a public document. PTC shall make the current effective version of this rule and its revision records freely available on its official website (www.ptc-lab.com), accessible to any interested party without request. Information on the development, revision and withdrawal of this rule shall also be published on PTC's website and filed with the CNCA as required.

1 适用范围 Scope of Application

本规则适用于毛绒玩具、木制积木玩具的自愿性认证，包括安全认证和安全＋质量性能认证。

This rule applies to voluntary certification of plush toys and wooden building-block toys, including safety certification and safety plus quality and performance certification.

本规则适用的产品范围包括：

The product scope covered by this rule includes:

（1）毛绒玩具：以毛绒、布制为主要面料、内含各种填充物，设计或预定供14岁以下儿童玩耍的非电软体填充玩具，包括有服饰和无服饰的玩具；

Plush toys: non-electric soft filled toys with plush fabric or cloth as the main fabric, containing various fillings, designed or intended for children under 14 years of age to play with, including toys with or without clothing/accessories;

（2）木制积木玩具：以木材（含竹、藤及木质人造板）为主要材料，设计或预定供14岁以下儿童玩耍的非电玩具，主体功能为拼搭、组合、构建等玩耍方式。

Wooden building-block toys: non-electric toys using wood (including bamboo, rattan and wood -based panels) as the main material, designed or intended for children under 14 years of age to play with, whose main function is playing by building, combining, constructing, etc.

列入强制性产品认证目录的电玩具、塑胶玩具、金属玩具、乘骑车辆玩具等产品，不适用本规则。

Electric toys, plastic toys, metal toys, ride-on vehicle toys and other products listed in the Catalogue of Products Subject to Compulsory Product Certification are not covered by this rule.

含电池供电发声器、发光件的毛绒玩具，其电气部分应同时满足 GB 19865《电玩具的安全》的适用要求，或由申请人提供该部分已获得强制性产品认证的证明；电气部分不作为本规则独立的认证范围。

Plush toys incorporating battery-operated sound or light modules shall comply with the applicable requirements of GB 19865 *Safety of electric toys*, or evidence of CCC certification for such modules shall be provided; the electrical part is not a separate scope under this rule.

2 认证模式 Certification Mode

认证模式：
Certification Mode:

型式试验+获证后监督
Type test + post- certification surveillance

认证的基本环节包括：
The basic certification procedures include:

A.认证的申请

A. Certification application

B.产品型式试验
B. Product type test

C.认证结果评价与批准
C. Evaluation and approval of certification results

D.获证后的监督
D. Post- certification surveillance

申请人申请认证时可选择安全认证、安全＋质量性能认证。安全认证依据GB 6675.1～GB 6675.4系列强制性标准；质量性能认证在安全认证基础上增加GB/T 9832（毛绒玩具）、HJ 566—2010（木制积木玩具）等相应项目的检测。

When applying for certification, the applicant may choose safety certification or safety plus quality and performance certification. Safety certification is based on the GB 6675.1–GB 6675.4 series of mandatory standards; quality and performance certification adds, on the basis of safety certification, testing of the corresponding items under GB/T 9832 (plush toys), HJ 566—2010 (wooden building-block toys), etc.

3 认证单元划分 Certification Unit Division

单元划分原则：按产品类别（毛绒玩具、木制积木玩具）、主要材质种类、结构型式与复杂度、规格、预定玩耍方式、适用年龄组（木制积木玩具必要时考虑是否含表面涂层）的不同划分认证单元。

Principles for unit division: certification units shall be divided according to differences in product category (plush toys, wooden building-block toys), main material type, structural type and complexity, specification, intended play method, and applicable age group (for wooden building-block toys, whether surface coatings are present shall be considered where necessary).

同一申请单元内有多个型号时，应对同一单元内每一型号与主检型号的差异做出确切描述。

Where there are multiple models within the same application unit, an exact description shall be provided of the differences between each model in the unit and the principal test model.

原则上按申请单元申请认证。同一制造商、同一产品型号，不同生产场地生产的产品作为不同的申请单元，但不同生产场地生产的相同产品只做一次型式试验，其他生产场地的产品送样核查，并出具报告。

In principle, certification shall be applied for by application unit. Products of the same manufacturer and the same product model produced at different production sites shall be treated as different application units; however, for identical products produced at different production sites, the type test shall be performed only once, and products from other production sites shall be subject to sample submission verification, with a report issued.

同一生产场地，不同制造商生产的相同产品，应作为不同的申请单元，必要时送样，进行一致性核查，并出具报告。

For identical products produced at the same production site by different manufacturers, they shall be treated as different application units; where necessary, samples shall be submitted for consistency verification, and a report shall be issued.

以ODM、OEM方式认证的，按本机构有关ODM/OEM认证的规定执行，证书有效期不超过相关协议有效期。

For certification in ODM or OEM mode, the relevant provisions of PTC on ODM/OEM certification shall apply, and the certificate validity period shall not exceed the validity period of the relevant agreement.

认证单元划分示例见表1，供申请人在划分认证单元时参考。

Examples of certification unit division are shown in Table 1 for the applicant's reference when dividing certification units.

表1 认证单元划分示例

Table 1 Examples of Certification Unit Division

产品类别 Product category	主要划分依据 Main basis for division	示例 Example
毛绒玩具 Plush toys	主要面料种类（毛绒类、布制类）；填充物种类（纤维、颗粒等）；适用年龄组；结构型式与复杂度 Main fabric type (plush type, cloth type); filling type (fibre, granular, etc.); applicable age group; structural type and complexity	同款不同颜色、尺寸的毛绒熊系列 Same-style plush bear series in different colours and sizes
木制积木玩具 Wooden building-block toys	木材种类（实木、人造板等）；部件数量与结构复杂度；是否含表面涂层；适用年龄组 Wood type (solid wood, wood-based panel, etc.); number of parts and structural complexity; whether surface coating is present; applicable age group	同一套装的积木、同系列不同规格的积木 Building blocks in the same set; building blocks in the same series with different specifications

4 认证委托 Certification Entrustment

4.1 认证委托的提出与受理 Submission and Acceptance of Certification Entrustment

认证委托人可通过PTC官方网络途径或书面向PTC提出认证委托。认证委托人需按要求准确填写必要的企业信息和产品信息。

The certification client may submit a certification entrustment to PTC via PTC's official online channel or in written form. The certification client shall accurately fill in required enterprise and product information as requested.

PTC依据相关要求对认证申请进行审核后发出受理或不予受理的通知，或要求认证委托人整改后重新提出认证申请。

After reviewing the certification application in accordance with relevant requirements, PTC shall issue a notice of acceptance or non- acceptance, or require the certification client to make rectifications and resubmit the certification application.

资料评审一般不超过 15 个工作日。

Document review shall normally take no more than 15 working days.

4.2 申请资料 Application Documents

认证委托人应在申请受理后，向PTC提交有关的申请资料和技术资料，包括：
Upon acceptance of the application, the certification client shall submit relevant application and technical documents to PTC, including:

认证申请书；
Certification application form;

认证委托人、生产者、生产厂的注册证明（如营业执照、组织机构代码证等）；
Registration certificates of the certification client, producer and manufacturing plant (e.g. business license, organization code certificate, etc.);

代理人委托书（如有）；
Power of attorney for agent (if applicable);

认证协议书；
Certification agreement;

产品描述信息，必要时包括：型号规格、技术参数、结构、关键零部件和/或材料清单、产品照片、同一认证单元内不同规格产品的差异说明等；
Product description information, including where necessary: model and specification, technical parameters, construction, list of key components and/or materials, product photos, explanation of differences among products of different specifications within the same certification unit, etc.;

认证委托人、生产者、生产企业之间签订的有关协议书或合同（如ODM/OEM协议）；对于变更申请，相关变更项目的证明文件；
Relevant agreements or contracts concluded among the certification client, producer and manufacturing enterprise (such as ODM/OEM agreements); for change applications, supporting documents for the relevant changed items;

其它需要的文件。
Other documents as required.

认证委托人应对提供资料的真实性负责。
The certification client shall be responsible for the authenticity of the submitted documents.

本机构对认证委托人提供的认证资料进行管理、保存，并负有保密义务。
PTC shall manage and retain the certification documents provided by the certification client and shall be under a confidentiality obligation.

4.3 实施安排 Implementation Arrangement

PTC在受理后制定认证实施的具体方案，并将其通知认证委托人。认证实施的具体方案通常包括以下内容：

After acceptance, PTC shall formulate a specific certification implementation plan and notify the certification client thereof. The specific certification implementation plan generally includes the following contents:

a) 需要提交的申请资料清单；
a) List of application documents to be submitted;

b) 实验室信息；

b) Laboratory information;

c) 有关PTC 工作人员的联系方式；
c) Contact information of relevant PTC staff;

d) 其他需要说明的事项。
d) Other matters requiring explanation.

5 认证实施 Certification Implementation

5.1 型式试验 Type Test

5.1.1 型式试验方案 Type Test Plan

PTC在受理认证申请后，指定验室实施型式试验，由实验室制定型式试验方案，并告知认证委托人。试验和验证方案包括：样品要求和数量、检测和验证标准及项目、实验室信息等。

After accepting the certification application, PTC shall designate a laboratory to carry out the type test. The laboratory shall formulate the type test plan and inform the certification client. The test and verification plan includes: sample requirements and quantity, test and verification standards and items, laboratory information, etc.

5.1.2 型式试验样品要求 Sample Requirements for Type Test

通常情况下，型式试验的样品由认证委托人按PTC的要求选送代表性样品用于检测或技术验证。必要时，PTC也可采取现场抽样/封样方式获得样品，委托人对样品负责。

Under normal circumstances, the certification client shall select and submit representative samples for testing or technical verification in accordance with PTC's requirements. Where necessary, PTC may also obtain samples through on-site sampling / sample sealing. The client shall be responsible for the samples.

5.1.2.1 送样原则 Sample Submission Principle

型式试验送样由PTC从申请认证单元中选取代表性样品进行型式试验。必要时，申请单元覆盖的其他型号产品需送样做补充差异试验。申请人负责按PTC的要求送样，并对样品负责。

For type-test sample submission, PTC shall select representative samples from the applied certification unit to perform the type test. Where necessary, products of other models covered by the application unit shall be submitted for supplementary difference tests. The applicant shall submit samples as required by PTC and take responsibility for the samples.

5.1.2.2 样品数量 Sample Quantity

（1）毛绒玩具：同一认证单元主检样品送样3只（大型产品在满足试验要求的条件下，可按实验室要求确定送样数量）；需要做补充差异试验的型号，每个型号送样2 只。

Plush toys: for the principal test sample in the same certification unit, 3 pieces shall be submitted (for large products, where the test requirements can be met, the sample quantity may be determined according to the laboratory's requirements); for models requiring supplementary difference tests, 2 pieces shall be submitted for each model.

（2）木制积木玩具：同一认证单元主检样品送样3套（以最小完整销售包装计为一套，散件出售的产品可按实验室要求确定送样数量）；需要做补充差异试验的型号，每个型号送样 2 套。

Wooden building-block toys: for the principal test sample in the same certification unit, 3 sets shall be submitted (one set is based on the smallest complete sales package; for products sold as loose parts, the sample quantity may be determined according to the laboratory's requirements); for models requiring supplementary difference tests, 2 sets shall be submitted for each model.

5.1.2.3 样品及资料处置Disposal of Samples and Documents

试验结束并出具试验报告后，有关资料由检测机构保存，样品按 PTC 有关规定处置。

Upon completion of tests and issuance of test reports, relevant documents shall be retained by the testing laboratory, and samples shall be disposed of in accordance with relevant provisions of PTC.

5.1.3 型式试验依据标准 Standards for Type Test

5.1.3.1 毛绒玩具型式试验依据标准Standards for Type Test of Plush Toys

1）GB 6675.1-2014《玩具安全 第1部分：基本规范》

GB 6675.1-2014 《Safety of toys—Part 1: Basic specifications》

2）GB 6675.2-2014《玩具安全 第2部分：机械与物理性能》

GB 6675.1-2014 《Safety of toys—Part 2: Mechanical and physical properties》

3）GB 6675.3-2014《玩具安全 第3部分：易燃性能》

GB 6675.3-2014 《Safety of toys—Part 3: Flammability》

4）GB 6675.4-2014《玩具安全 第4部分：特定元素的迁移》

GB 6675.4-2014《Safety of toys—Part 4: Migration of certain elements》

5）GB/T 9832-2007《毛绒、布制玩具》（2027-06-01 前有效）；自 2027-06-01 起按 GB/T 9832-2026 执行，过渡安排按第 7.7 条（标准换版）办理。

GB/T 9832-2007 Plush and cloth toys (valid until 1 June 2027); GB/T 9832-2026 applies from 1 June 2027, with transition per Clause 7.7.

6）GB/T 22048-2015《玩具及儿童用品中特定邻苯二甲酸酯增塑剂的测定》

GB/T 22048-2015《Determination of certain phthalate esters in toys and children's products》

5.1.3.2 木制积木玩具型式试验依据标准 Standards for Type Test of Wooden Building Block Toys

1）GB 6675.1-2014《玩具安全 第1部分：基本规范》

GB 6675.1-2014 《Safety of toys—Part 1: Basic specifications》

2）GB 6675.2-2014《玩具安全 第2部分：机械与物理性能》

GB 6675.1-2014 《Safety of toys—Part 2: Mechanical and physical properties》

3）GB 6675.3-2014《玩具安全 第3部分：易燃性能》

GB 6675.3-2014 《Safety of toys—Part 3: Flammability》

4）GB 6675.4-2014《玩具安全 第4部分：特定元素的迁移》

GB 6675.4-2014《Safety of toys—Part 4: Migration of certain elements》

5）GB/T 22048-2015《玩具及儿童用品中特定邻苯二甲酸酯增塑剂的测定》

GB/T 22048-2015《Determination of certain phthalate esters in toys and children's products》

6）GB/T 22788-2016《玩具及儿童用品材料中总铅含量的测定》

GB/T 22788-2016 《Determination of total lead content in materials of toys and children's products》

7）HJ 566-2010《环境标志产品技术要求 木制玩具》

HJ 566-2010《Technical requirement for environmental labelling products—Wooden toys》

注 1：本规则的强制性与推荐性依据标准自新版实施之日起按新版执行：GB 6675.1～GB 6675.4-2025 于 2026-11-01 实施并代替 2014 版；GB/T 22048 采用 2022 版；GB/T 22788 采用 2016 版；GB 5296.5 采用 2025 版；换版与过渡按第 7.7 条办理。

Note 1: The mandatory and recommended standards of this rule shall apply in their current editions: GB 6675.1 to GB 6675.4-2025 take effect on 1 November 2026 and replace the 2014 editions; GB/T 22048-2022, GB/T 22788-2016 and GB 5296.5-2025 apply; transition per Clause 7.7.

注 2：质量与环保项目依据为甲醛释放量按 GB 18580-2017、涂层可迁移元素按 GB 6675.4、总铅按 GB/T 22788、邻苯二甲酸酯按 GB/T 22048；HJ 566-2010 仅作为申请人自愿选用的环境标志符合性参考，不作为本认证的判定依据。

Note 2: Quality and environmental items are based on GB 18580-2017 (formaldehyde emission), GB 6675.4 (migration of elements), GB/T 22788 (total lead) and GB/T 22048 (phthalates); HJ 566-2010 is for voluntary ecolabel reference only and is not a basis for certification judgement.

5.1.4 型式试验的实施 Execution of Type Test

5.1.4.1 试验项目及要求 Test Items and Requirements

安全试验项目为安全标准中规定的全部适用项目，具体检测项目见附录1（毛绒玩具）、附录2（木制积木玩具）；质量与性能试验项目为申请人选择的认证范围所适用的项目。

Safety test items are all applicable items specified in the safety standards; the specific test items are set out in Annex 1 (plush toys) and Annex 2 (wooden building-block toys). Quality and performance test items are those applicable to the certification scope selected by the applicant.

5.1.4.2 试验方法 Test Methods

依据标准规定的和/或引用的检测方法和/或标准进行检验。

Testing shall be conducted in accordance with test methods and/or standards specified and/or referenced in the relevant standards.

5.1.4.3 型式试验时限 Time Limit for Type Test

型式试验时间一般为30个工作日（因检验或验证项目不合格，企业进行整改和复测的时间不计算在内）。

The type-test period is generally 30 working days (excluding time spent by the enterprise for rectification and retest caused by non-conformity of test or verification items).

必要时，实验室可安排技术人员对认证产品进行现场技术验证。

Where necessary, the laboratory may assign technical personnel to conduct on-site technical verification for the certified product.

5.1.4.4 判定 Judgement Criteria

型式试验应符合产品标准的要求。

The type test shall comply with the requirements of product standards.

当型式试验或验证项目部分不合格时，原则上，整改应在6 个月内完成，超过该期限的视为认证终止。

If partial non-conformities are found in type test or verification items, rectification shall in principle be completed within 6 months. Failure to meet this time limit shall be deemed termination of the certification process.

5.1.5 检测报告 Test Report

实验室按照标准完成型式试验后，按照规定出具检测和验证报告。

After completing the type test in accordance with standards, the laboratory shall issue test and verification reports as stipulated.

5.1.6 关键零部件、材料的要求 Requirements for Key Components and Materials

申请认证的玩具产品，其关键零部件、材料（毛绒玩具：面料、填充物、塑料配件、缝纫线和标签等；木制积木玩具：木材、涂料和油墨、胶黏剂、塑料件等）按附录3、附录4所列要求进行控制，并随产品样品一并提供。

For toy products applying for certification, their key components and materials (for plush toys: fabric, filling, plastic accessories, sewing thread and labels, etc.; for wooden building-block toys: wood, coatings and inks, adhesives, plastic parts, etc.) shall be controlled in accordance with the requirements listed in Annex 3 and Annex 4 and shall be provided together with the product samples.

关键零部件、材料已获得有效的强制性产品认证证书或本机构认可的自愿性认证证书，或已具备由具备相应资质（CNAS 认可或 CMA 认定，且覆盖相应检测项目）的实验室在近 2 年内出具的、覆盖本规则检测项目的检测报告，可免于单独送样检测，但仍须满足产品检测标准的要求；报告的产品名称、型号、材料应与申请认证产品一致。

Key components and materials holding valid CCC certificates or voluntary certification certificates recognized by PTC, or covered by a test report issued within the last two years by a laboratory with the relevant competence (CNAS accreditation or CMA authorization covering the items), may be exempted from separate sample testing, provided that the product name, model and materials in the report are consistent with the applied product.

使用不同关键零部件、材料的产品，需送样做补充差异试验。

Products using different key components or materials shall be subject to sample submission for supplementary difference tests.

5.2 认证评价与决定 Certification Evaluation and Decision

PTC对申请资料、型式试验结论、有关资料/信息等进行综合评价，做出认证决定。对符合认证要求的，批准并颁发认证证书。

PTC shall conduct a comprehensive evaluation of the application documents, type-test conclusions and relevant materials/information, and make the certification decision. For products complying with certification requirements, certification approval shall be granted and a certification certificate shall be issued.

5.3 认证时限 Certification Time-Limit

认证时限指自受理认证申请之日起至颁发认证证书时止所实际发生的工作日。包括型式试验时间、认证结果评价和批准时间，及证书制作时间。

The certification time-limit refers to the actual working days from the acceptance of the certification application to the issuance of the certification certificate, including the duration of type test, evaluation and approval of certification results, and certificate preparation.

PTC对认证各环节的时限做出明确规定，并确保相关工作按时限要求完成。认证委托人须对认证活动予以积极配合。一般情况下，自受理认证委托起80天内向委托人出具认证证书（认证委托人准备资料、送样、型式试验整改等时间不计算在内）。

PTC shall specify clear time-limits for each certification phase and ensure relevant work is completed within such time-limits. The certification client shall actively cooperate with certification activities. Under normal circumstances, the certification certificate shall be issued to the client within 80 days upon acceptance of the certification entrustment (excluding time consumed by the certification client for document preparation, sample submission, and rectification for type-test non-conformities).

型式试验时间一般为30个工作日（因检测项目不合格整改和复试时间不计算在内）。当整机零部件和材料需要进行随机试验时，如果其试验所需时间超过整机试验时间，型式试验时间按零部件/材料最长的试验时间计算。

The type-test duration is generally 30 working days (excluding time for rectification and retest due to non-conforming test items). Where random tests are required for components and materials of the complete unit, if the test duration for components or materials exceeds that of the complete-unit test, the type-test duration shall be calculated based on the longest test duration of the relevant components / materials.

6 获证后的监督 Post-Certification Surveillance

6.1 获证后监督方式和频次 Methods and Frequency of Post-Certification Surveillance

获证后监督方式包括：生产现场抽取样品检测或市场抽样检测两种方式之一或组合。

Post-certification surveillance shall adopt either or a combination of the following methods: sample testing by sampling at the production site, or sample testing by market sampling.

通常情况下，对获证企业及产品，从颁发首张证书之日起12个月内进行第一次监督检测，以后每年至少一次。

Under normal circumstances, the first surveillance test for certified enterprises and products shall be conducted within 12 months from the date of issuance of the first certificate, and at least once per year thereafter.

6.2 生产现场抽取样品检测 Sample Testing by Sampling at Production Site

6.2.1生产现场抽取样品检测原则

Principles for Sample Testing by Production-Site Sampling

对获证产品进行生产现场抽样检测，抽样检测的样品应在生产合格品中随机抽取。

For sampling-testing of certified products at the production site, samples shall be randomly selected from qualified finished products.

6.2.2生产现场抽取样品检测内容

Contents of Sample Testing by Production-Site Sampling

认证检测采用的标准所规定的项目均可作为抽样检测项目。

All items specified in the standards adopted for certification testing may be used as sampling-test items.

6.3 市场抽样检测 Market-Sampling Testing

6.3.1 市场抽样检测原则 Principles for Market-Sampling Testing

对获证产品必要时，进行市场抽样。认证委托人、生产者、生产企业应积极配合，如提供获证产品的销售信息，以及使用方、经销商和/或销售网点信息等。

Market sampling shall be performed for certified products where necessary. The certification client, producer and manufacturer shall cooperate actively, e.g. by providing sales information of certified products, as well as information on users, distributors and/or sales outlets.

6.3.2 市场抽样检测内容 Contents of Market-Sampling Testing

市场抽样包括产品一致性核查和/或产品检测。认证检测采用的标准所规定的项目均可作为抽样检测项目。PTC根据不同产品的质量情况，进行部分或全部项目的检测。

Market sampling includes product consistency verification and/or product testing. All items specified in the standards adopted for certification testing may be used as sampling-test items. PTC shall conduct partial or full-item testing according to the quality status of different products.

6.4 非例行监督检测 Non-Routine Surveillance Testing

持证人若发生下列情况之一，PTC将增加非例行监督检测：

PTC shall impose additional non-routine surveillance testing if the certificate-holder falls under any of the following circumstances:

1）获证产品发生严重质量问题或用户提出严重投诉、产品问题较多的持证人；

The certificate-holder whose certified products have serious quality defects, or receive serious user complaints, or suffer frequent product problems;

2）有足够的信息表明持证人因变更组织机构、生产条件、管理体系等可能影响产品符合性或一致性时。

Where sufficient information indicates that changes to the certificate-holder's organizational structure, production conditions, management system, etc. may affect product conformity or consistency.

6.5 获证后监督结果的评价 Evaluation of Post-Certification Surveillance Results

PTC对抽取样品的检测结论和有关资料/信息进行综合评价。评价通过，可继续保持认证证书、使用认证标志；评价不通过，PTC应当根据相应情形做出暂停或撤销认证证书的处理，并予以公布。

PTC shall carry out a comprehensive evaluation of test conclusions of sampled products and relevant documents / information. Upon passing evaluation, the certification certificate may remain valid and the certification mark may continue to be used. In case of failure in evaluation, PTC shall take measures to suspend or revoke the certification certificate according to specific circumstances and make such decision public.

6.6 获证后监督的组成

获证后监督由下列活动的一项或多项组成：

Composition of Post-Certification Surveillance Surveillance shall comprise one or more of:

a）生产现场生产一致性核查（含关键零部件、结构、标识与认证批准状态的一致性）；

on-site production consistency verification (key components, construction, marking and conformity with the approved status);

b）生产现场抽取样品检测；

sampling and testing at the production site;

c）市场抽样检测；

market sampling and testing;

d）与获证产品生产、质量管理有关的文件与记录核查。首次获证后监督应包含 a）项。本规则不设独立的初次工厂检查，产品持续符合性由上述监督活动结合持证人质量保证能力自我声明保证；采用该方式的理由（产品风险等级、生产技术成熟度、获证后监督有效性及历史不合格数据）见认证方案风险说明。

review of documents and records relating to production and quality management. The first surveillance shall include item a). No separate initial factory inspection is applied; continued conformity is assured by the above activities together with the holder's declaration of quality assurance capability, the justification being given in the scheme risk statement.

7 认证证书 Certification Certificate

7.1 认证证书的保持Maintenance of Certification Certificate

本文件覆盖的认证证书有效期一般为 3 年。有效期内，证书的有效性依赖 PTC 的获证后监督获得保持。

Certification certificates covered by this document are generally valid for 3 years. Within the validity period, the validity of the certificate shall be maintained subject to PTC’s post-certification surveillance.

ODM 和 OEM 证书的有效期按其相关协议中的有效期，但不超过 3 年；ODM 证书的有效期还应不超过初始认证证书的有效期。

The validity period of ODM and OEM certificates shall follow the validity period specified in their relevant agreements, and shall not exceed 3 years; the validity period of ODM certificates shall also not exceed the validity period of the original certification certificate.

认证证书有效期届满，需要延续使用的，认证委托人应当在认证证书有效期届满前90 天内提出认证委托。证书有效期内最后一次获证后监督结果合格的，PTC 在接到认证委托后直接换发新证书。

Where continued use is required upon expiry of the certification certificate, the certification client shall submit a certification entrustment no later than 90 days before the certificate expires. If the result of the last post-certification surveillance within the certificate validity period is satisfactory, PTC shall directly issue a new certificate upon receipt of the entrustment.

7.2 认证证书覆盖产品的变更Changes to Products Covered by the Certification Certificate

产品获证后，如果其产品发生变更以及认证证书的相关信息、标准等发生变更时，认证委托人应向PTC提出变更批准/备案的申请。

After product certification is granted, in case of product changes or changes to relevant certificate information, standards, etc., the certification client shall submit an application for change approval / filing to PTC.

7.2.1变更委托和要求Change Entrustment and Requirements

以下内容发生变更时，认证委托人应向PTC提交变更申请：

A change application shall be submitted to PTC by the certification client when any of the following items is modified:

a. 获证产品名称、型号命名方式、技术参数更改；
a. Changes to the name, model designation or technical parameters of the certified product;

b. 在证书上增加或减少同种产品其它型号；
b. Addition or removal of other models of the same product on the certificate;

c. 产品认证所依据的国家标准、认证规则变化；
c. Revision of national standards or certification rules upon which product certification is based;

d. 认证委托人、生产者、生产企业名称和/或地址更改；
d. Changes to the name and/or address of the certification client, producer or manufacturer;

e. 产品中关键件、材料更改；
e. Modification of key components and materials in the product;

f. 产品的关键零部件、结构或材料发生了涉及本规则涉及检测标准项目的变化；

g. 生产企业的质量体系发生变化（例如所有权、组织机构或管理者发生了变化）。

h. 其他。
h. Other items.

对于隶属同一生产者的多个生产企业的相同产品、相同内容的变更，认证委托人可仅提交一次变更委托，PTC对变更涉及的认证证书予以关联使用。

For identical-content changes to the same product manufactured by multiple manufacturers under the same producer, the certification client may submit only one change entrustment. PTC shall associate and apply the change to all relevant certification certificates.

7.2.2变更评价和批准 Change Evaluation and Approval

PTC根据变更的内容，对提供的资料进行评价，确定是否可以批准变更。如需样品检测（和/或技术验证），应在检测（和/或技术验证）合格后方能批准变更。原则上，应以最初进行全项型式试验的代表性型号样品作为变更评价的基础。

PTC shall evaluate the submitted documents according to the content of the change to determine whether the change can be approved. Where sample testing (and/or technical verification) is required, the change shall only be approved upon satisfactory testing (and/or technical verification) results. In principle, the representative model sample that underwent the original full-item type test shall serve as the basis for change evaluation.

7.2.3变更备案 Change Filing

对于不涉及关键零部件、结构和材料的变更，在不需要提供样品试验的情况下，可由本机构认可的生产企业认证技术负责人确认批准，保存相应记录并报本机构备案。

For changes not involving key components, construction or materials, and where sample testing is not required, the change may be confirmed and approved by the certification technical responsible person of the manufacturing enterprise recognized by PTC, with corresponding records retained and filed with PTC.

认证技术负责人由生产者任命/授权，并经PTC考核认定；认证技术负责人应具有独立行使其职能的权力，具备实施其职能的能力；认证技术负责人不得兼任其他生产者的认证技术负责人；认证技术负责人变更时，生产者负责上报PTC并重新申请考核认定。

The certification technical responsible person shall be appointed/authorized by the producer and assessed and recognized by PTC; the certification technical responsible person shall have the power to exercise his/her functions independently and the ability to perform such functions; the certification technical responsible person shall not concurrently serve as the certification technical responsible person of another producer; when the certification technical responsible person changes, the producer shall report to PTC and re-apply for assessment and recognition.

7.3 认证证书覆盖产品的扩展Expansion of Products Covered by Certification Certificate

认证委托人需要扩展已经获得的认证证书覆盖的产品范围时，应向PTC提出变更申请。

When the certification client needs to expand the product scope covered by an existing certification certificate, a change application shall be submitted to PTC.

PTC根据认证委托人提供的扩展产品有关技术资料，核查扩展产品与原认证产品的差异，确认原认证结果对扩展产品的有效性，并针对差异做补充试验或生产现场产品进行检查。核查通过的，PTC根据认证委托人的要求单独颁发或换发认证证书。

Based on the technical documents of the expanded product provided by the certification client, PTC shall verify the differences between the expanded product and the originally certified product, confirm the validity of original certification results for the expanded product, and carry out supplementary tests or on-site product inspections targeting such differences. Upon passing verification, PTC shall issue a separate certificate or re-issue the certification certificate as requested by the certification client.

原则上，应以最初进行全项型式试验的代表性型号样品作为扩展评价的基础。

In principle, the representative model sample that underwent the original full-item type test shall serve as the basis for expansion evaluation.

7.4 认证证书的注销、暂停和撤销Cancellation, Suspension and Revocation of Certification Certificate

7.4.1 发生下列情形之一，本机构暂停认证证书并书面通知持证人：

PTC shall suspend the certificate, with written notice, where:

a）获证后监督检测结论不合格，经整改仍不符合要求；

surveillance test results are unsatisfactory and remain so after correction;

b）关键零部件、结构、材料发生变更未按规定申请并获批准；

changes to key components, construction or materials are made without application and approval;

c）无正当理由未在规定期限内接受获证后监督；

surveillance is refused without justification;

d）未按期缴纳认证费用；

fees remain unpaid;

e）获证产品与认证批准状态不一致且未在限期内纠正；

the certified product is inconsistent with the approved status and not corrected within the given period;

f）持证人主动申请。暂停期限最长 6 个月。

the holder applies. Suspension shall not exceed 6 months.

7.4.2 暂停期间持证人应停止使用认证证书和认证标志；完成整改后可提出恢复申请，经核查（必要时含检测）合格后恢复，恢复日期为核查合格之日。

During suspension the holder shall cease use of the certificate and the mark; reinstatement may be applied for after correction and shall take effect on the date of satisfactory verification.

7.4.3 发生下列情形之一，本机构撤销认证证书：

PTC shall withdraw the certificate where:

a）暂停期满未完成整改或整改后仍不合格；

correction is not completed within the suspension period or remains unsatisfactory;

b）以欺骗、贿赂等不正当手段获得认证；

certification was obtained by fraud or bribery;

c）转让、伪造、变造认证证书或认证标志；

the certificate or mark is transferred, forged or altered;

d）获证产品存在严重缺陷造成人身、财产损害。

the product causes personal injury or property damage due to serious defects.

7.4.4 持证人主动放弃认证、产品停产且不再恢复生产或企业依法注销的，本机构注销认证证书。

PTC shall cancel the certificate upon voluntary withdrawal by the holder, discontinuation of production, or deregistration of the enterprise.

7.4.5 上述处理按 PTCRZ-QP-12a《产品认证 批准、保持、延长、暂停、恢复、撤销和注销的条件和程序》执行；作出暂停、撤销、注销决定的同时按第 11 条报送证书状态信息，并在本机构网站公告。

Handling shall follow PTCRZ-QP-12a; status information shall be reported per Clause 11 simultaneously with the decision and announced on PTC's website.

7.5 认证证书的使用Use of Certification Certificate

持证人应遵守PTC有关产品认证证书管理的相关规定。

The certificate- holder shall comply with PTC’s relevant provisions for the administration of product certification certificates.

8 认证标志 Certification Mark

认证标志的管理、使用应当符合PTC有关认证标志管理的相关规定。

The administration and use of the certification mark shall comply with PTC’s relevant provisions governing certification- mark management.

8.1 准许使用的标志式样 Permitted Mark Specimen

式样如下图所示：

The specimen is shown in the figure below:



8.2 标注方式 Marking Method

如施加标志，证书持有者应按照PTC有关产品认证标识的相关规定执行。可以在产品本体、铭牌、说明书、包装上施加认证标志。

Where the mark is affixed, the certificate-holder shall act in accordance with PTC's relevant provisions on product certification marking. The certification mark may be affixed on the product itself, nameplate, instruction manual or packaging.

9 收费 Fees

认证收费按PTC《认证收费规则》收取。

Certification fees shall be charged in accordance with PTC's Rules for Certification Charges.

10 认证责任 Certification Liabilities

PTC应对做出的认证结论负责。

PTC shall be liable for its certification conclusions.

指定实验室应对检测结果和检测报告负责。

The designated laboratory shall be liable for test results and test reports.

认证委托人应对其所提交的委托资料及样品的真实性、合法性负责。

The certification client shall be liable for the authenticity and legality of the submitted entrustment documents and samples.

11 技术争议及申诉 Technical Disputes and Appeals

认证委托人提出的申诉、投诉和争议按照PTC的相关规定处理。

Appeals, complaints and disputes raised by the certification client shall be handled in accordance with relevant provisions of PTC.

12 认证证书有效性查询与认证信息报送 Validity Verification of Certification Certificates and Reporting of Certification Information

12.1 本机构在官方网站（www.ptc-lab.com，下同）“证书查询”栏目，向公众提供免费、实时、便捷的玩具认证证书有效性查询服务，无需注册、无需付费；查询结果至少包括证书编号、认证委托人名称、生产者名称、生产企业名称及地址、产品名称与型号、认证依据标准名称与版本、认证模式、发证日期、证书有效期及证书状态（有效 / 暂停 / 撤销 / 注销）。

PTC shall provide, on its official website (www.ptc-lab.com, the same below) under the “Certificate Verification” section, a free, real-time and easily accessible service for verifying the validity of toy certificates, without registration or payment; the result shall at least include the certificate number, client name, producer name, manufacturer name and address, product name and model, certification standards and versions, certification mode, date of issue, validity period and certificate status (valid / suspended / withdrawn / cancelled).

12.2 本规则为本机构自行制定并发布的认证规则，依据本规则出具的认证证书按 11.1 规定的方式查询；本机构不以提示引导、链接跳转或任何其他方式，将国家认监委网站作为本机构认证证书有效性的查询途径。

This rule is a certification scheme developed and issued by PTC itself; certificates issued under this rule shall be verified as specified in 11.1, and PTC shall not, by prompts, hyperlinks, redirection or any other means, use the CNCA website as the means of verifying the validity of its own certificates.

12.3 本机构将 11.1 规定的查询方式报送国家认监委并向社会公开，查询方式发生变更的，应于变更前 10 个工作日在网站公告。

PTC shall report the verification method in 11.1 to the CNCA and make it public, and shall announce any change on its website 10 working days in advance.

12.4 本机构按《市场监管总局关于加强认证信息报送和认证证书信息查询管理的公告》（2026 年第 28 号）通过“认证认可业务信息统一上报平台”报送下列信息：

In accordance with Announcement No. 28 of 2026 of the State Administration for Market Regulation, PTC shall report the following through the unified reporting platform for certification and accreditation:

a）认证计划，于计划实施 3 日前报送，计划变更的，于原计划开始日期前 1 日 23 点前报送，计划撤销的于实施前报送，计划终止的，于实施结束前报送；

certification plans, 3 days before implementation, changes before 23:00 of the day preceding the original start date, cancellations before implementation and terminations before the end of implementation;

b）认证结果信息，于结果产生后 1 日内报送认证活动、认证人员、认证对象信息；

certification results, within 1 day after the result is generated, covering certification activities, personnel and objects;

c）证书状态信息，于出具认证证书以及作出暂停、注销、撤销证书决定的同时报送；

certificate status, at the same time as the certificate is issued or a decision to suspend, cancel or withdraw is made;

d）分支机构信息，于设立后 10 日内报送。

branch information, within 10 days after establishment.

12.5 本机构对报送信息的全面性、真实性、准确性负责，不得有虚假、误导或遗漏的情况。

PTC shall be responsible for the completeness, truthfulness and accuracy of the reported information and shall not report false, misleading or omitted information.

12.6 认证委托人、生产者、生产企业应按本机构要求及时、准确提供报送所需的企业信息、产品信息及认证活动信息，并对其真实性负责，信息变更的应在变更后 5 个工作日内书面告知本机构。

The client, producer and manufacturer shall provide the required information in a timely and accurate manner and be responsible for its truthfulness, and shall notify PTC in writing within 5 working days of any change.

附件 1-1：毛绒玩具产品型式试验检测项目Type Test Items for Plush Toys

毛绒玩具产品型式试验检测项目见表A.1。凡列入强制性标准的项目均为必备项目；质量与性能项目按申请人选择的认证范围确定。

The type test items for plush toys are shown in Table A.1. All items listed in mandatory standards are mandatory items; quality and performance items shall be determined according to the certification scope selected by the applicant.

表A.1 毛绒玩具产品型式试验检测项目

Table A.1 Type Test Items for Plush Toys

序号 NO.	检测项目 Test Item	依据标准 Reference Standard	项目属性 Item Attribute
一、安全项目（必备）Safety items (mandatory)			
1	机械与物理性能（正常使用）：材料质量、小零件、毛球、可触及边缘和尖端、绳索和弹性绳、塑料袋或塑料薄膜等 Mechanical and physical properties (normal use): material quality, small parts, pom-poms, accessible edges and sharp points, cords and elastic ropes, plastic bags or plastic film, etc.	GB 6675.1—2014、GB 6675.2—2014	必备 Mandatory
2	机械与物理性能（可预见的合理滥用）：跌落、拉力、扭矩、压力测试及滥用后的小零件、毛球、边缘、尖端、突出物等 Mechanical and physical properties (reasonably foreseeable abuse): drop, tensile, torque, compression tests, and small parts, pom-poms, edges, sharp points, projections, etc. after abuse	GB 6675.1—2014、GB 6675.2—2014	必备 Mandatory
3	易燃性能：软体填充玩具 Flammability: soft filled toys	GB 6675.3—2014	必备 Mandatory
4	特定元素的迁移（锑、砷、钡、镉、铬、铅、汞、硒、硼） Migration of certain elements (Sb, As, Ba, Cd, Cr, Pb, Hg, Se, B)	GB 6675.4—2014	必备 Mandatory

序号 NO.	检测项目 Test Item	依据标准 Reference Standard	项目属性 Item Attribute
5	化学性能：甲醛、有害芳香胺、多环芳烃、可迁移亚硝胺及其前体物、甲酰胺、异味等 Chemical properties: formaldehyde, harmful aromatic amines, polycyclic aromatic hydrocarbons, migratable nitrosamines and their precursors, formamide, odour, etc.	GB 6675.1—2014	必备 Mandatory
6	增塑剂（塑料配件） Plasticizers (plastic accessories)	GB 6675.1—2014、 GB/T 22048—2015	必备 Mandatory
二、质量与性能项目（按GB/T 9832现行有效版本）Quality and performance items (according to the current effective version of GB/T 9832)			
7	填充物质量：填充物含杂质率、填充均匀度 Filling quality: impurity rate of filling, filling uniformity	GB/T 9832	按申请范围 As per applied scope
8	不可拆卸塑料部件牢度和装配质量 Security of non-detachable plastic parts and assembly quality	GB/T 9832	按申请范围 As per applied scope
9	活动关节的装配牢度 Assembly security of movable joints	GB/T 9832	按申请范围 As per applied scope
10	缝纫拼缝及布绒牢度 Security of seams and stitching	GB/T 9832	按申请范围 As per applied scope
11	pH值、色牢度 pH value, colour fastness	GB/T 9832	按申请范围 As per applied scope
12	发声器、电气附件（适用时） Sound generator, electrical accessories (where applicable)	GB/T 9832	按申请范围 As per applied scope
三、标识 Marking			

序号 NO.	检测项目 Test Item	依据标准 Reference Standard	项目属性 Item Attribute
13	产品标识：产品名称、型号、适用年龄范围、安全警示、生产者名称和地址等 Product marking: product name, model, applicable age range, safety warnings, producer name and address, etc.	GB 5296.5—2006、 GB 6675.1—2014	必备 Mandatory

附件 1-2：毛绒玩具关键零部件、材料清单

表A.2 毛绒玩具关键零部件、材料清单

Table A.2 List of Key Components and Materials for Plush Toys

序号 NO.	名称 Name	需要控制的项目 Items to be Controlled
1	面料（毛绒布、棉布等） Fabric (plush fabric, cotton cloth, etc.)	供应商；产品名称、型号规格；材质成分；克重；色牢度；甲醛含量；可迁移元素 Supplier; product name, model and specification; material composition; gram weight; colour fastness; formaldehyde content; migratable elements
2	填充物（化纤棉、颗粒填充物等） Filling (synthetic fibre wadding, granular filling, etc.)	供应商；材质成分；含杂质率；是否全新或经消毒材料，无金属、尖锐等危险杂质 Supplier; material composition; impurity rate; whether new or disinfected material; free from dangerous impurities such as metal and sharp objects
3	塑料配件（眼睛、鼻子等） Plastic accessories (eyes, noses, etc.)	供应商；产品名称、型号规格；材质；可迁移元素；增塑剂 Supplier; product name, model and specification; material; migratable elements; plasticizers
4	缝纫线、标签等 Sewing thread, labels, etc.	供应商；材质；牢度；标识内容 Supplier; material; fastness; marking content

注：随产品样品提供的关键零部件、材料应与附件 1-2 所列一致，其供应商、型号规格发生变更时，持证人应及时提出变更申请。

Note: The key components and materials provided with the product samples shall be consistent with those listed in Annex 1-2. When the supplier, model or specification changes, the certificate-holder shall promptly submit a change application.

附件 2-1：木制积木玩具产品型式试验检测项目Type Test Items for Wooden Building-Block Toys

木制积木玩具产品型式试验检测项目见下表A.3。凡列入强制性标准的项目均为必备项目；质量与环保项目按申请人选择的认证范围确定。

The type test items for wooden building-block toys are shown in Table A.3 below. All items listed in mandatory standards are mandatory items; quality and environmental items shall be determined according to the certification scope selected by the applicant.

表A.3 木制积木玩具产品型式试验检测项目

Table A.3 Type Test Items for Wooden Building-Block Toys

序号 NO.	检测项目 Test Item	依据标准 Reference Standard	项目属性 Item Attribute
一、安全项目（必备）Safety items (mandatory)			
1	机械与物理性能（正常使用）：材料质量、小零件、可触及边缘和尖端、木制玩具（木材表面光滑、无毛刺等）、突出物、包装薄膜等 Mechanical and physical properties (normal use): material quality, small parts, accessible edges and sharp points, wooden toys (smooth wood surface, no burrs, etc.), projections, packaging film, etc.	GB 6675.1—2014、 GB 6675.2—2014	必备 Mandatory
2	机械与物理性能（可预见的合理滥用） Mechanical and physical properties (reasonably foreseeable abuse)	GB 6675.1—2014、 GB 6675.2—2014	必备 Mandatory
3	易燃性能（含纺织、毛发等附件时适用） Flammability (applicable when textile, hair, etc. accessories are included)	GB 6675.3—2014	必备 Mandatory
4	特定元素的迁移 Migration of certain elements	GB 6675.4—2014	必备 Mandatory

序号 NO.	检测项目 Test Item	依据标准 Reference Standard	项目属性 Item Attribute
5	化学性能：甲醛、有害芳香胺、多环芳烃等 Chemical properties: formaldehyde, harmful aromatic amines, polycyclic aromatic hydrocarbons, etc.	GB 6675.1—2014	必备 Mandatory
6	表面涂层总铅含量 Total lead content of surface coatings	GB/T 22788—2008	必备（含涂层时） Mandatory (where coating is present)
二、质量与环保项目（按申请人选择的认证范围）Quality and environmental items (according to the certification scope selected by the applicant)			
7	甲醛释放量、总挥发性有机化合物（TVOC）释放 Formaldehyde emission, total volatile organic compound (TVOC) emission	HJ 566—2010	按申请范围 As per applied scope
8	邻苯二甲酸酯 Phthalates	GB/T 22048—2015、 HJ 566—2010	按申请范围 As per applied scope
9	表面涂层可迁移元素（严于强制性限值） Migratable elements in surface coatings (stricter than mandatory limits)	HJ 566—2010	按申请范围 As per applied scope
10	可与皮肤接触的金属表面镍释放量 Nickel release from metal surfaces that may contact skin	HJ 566—2010	按申请范围 As per applied scope
三、标识 Marking			
11	产品标识：产品名称、型号、适用年龄范围、安全警示、生产者名称和地址等 Product marking: product name, model, applicable age range, safety warnings, producer name and address, etc.	GB 5296.5—2006、 GB 6675.1—2014	必备 Mandatory

附件 2-2：木制积木玩具关键零部件、材料清单List of Key Components and Materials for Wooden Building-Block Toys

表A.4 木制积木玩具关键零部件、材料清单

Table A.4 List of Key Components and Materials for Wooden Building-Block Toys

序号 NO.	名称 Name	需要控制的项目 Items to be Controlled
1	木材（实木、胶合板等） Wood (solid wood, plywood, etc.)	供应商；树种；含水率；表面处理；不得使用防腐剂、阻燃剂（按HJ 566—2010适用时） Supplier; tree species; moisture content; surface treatment; preservatives and flame retardants shall not be used (where applicable under HJ 566—2010)
2	涂料、油墨 Coatings, inks	供应商；产品名称、型号规格；可迁移元素；总铅含量 Supplier; product name, model and specification; migratable elements; total lead content
3	胶黏剂 Adhesives	供应商；产品名称、型号规格；甲醛等有害物质释放 Supplier; product name, model and specification; release of harmful substances such as formaldehyde
4	塑料件（适用时） Plastic parts (where applicable)	供应商；产品名称、型号规格；可迁移元素；增塑剂 Supplier; product name, model and specification; migratable elements; plasticizers

注：随产品样品提供的关键零部件、材料应与附件2-1所列一致，其供应商、型号规格发生变更时，持证人应及时提出变更申请。

Note: The key components and materials provided with the product samples shall be consistent with those listed in Annex 2-1. When the supplier, model or specification changes, the certificate-holder shall promptly submit a change application.